

Work Order ID 56275

Wednesday, February 17, 2010 1:13:26 PM



Page 1

Item ID: D350-616-015

Accept



Setup Start



Revision ID:

Item Name: Deck Plate

Stop



Start Date: 2/18/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 3/5/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: UMF

Date: 10-2-17

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-616

E

100

0.00



DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D350-616-015
CHG002

0.00

Solo/02

John MF 10/02/25

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10-2-25 TO SP

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Solo/02

TO

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-616-015

Location: _____

PPP Rev: C

10-3-2

5/ (10)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/03/03

MF

10-3-2

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 IPP Rev:D Add D3494-1 05-12-05 JLM
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Start Qty: 1.00

Required Qty: 1.00

AN960D10 WAS1149003634

Purchased No QSI 017 110 Each

0.0000 10.0000

Washer

D2344

Manufactured No 110 Each

11.0000 1.0000

Litter Deck Plate, 350

M113288 10-2-25
10-1-25

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

11

38810

5

55736

6

Main Warehouse

ST224

6

Manufactured No 110 Each

51.0000 4.0000

D2348

Wearplate

10-2-25

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST011

51

39666

51

4

Dart Aerospace Ltd

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Parent Item Name: Deck Plate

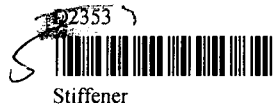
Start Date: 2/18/2010

Required Date: 3/5/2010

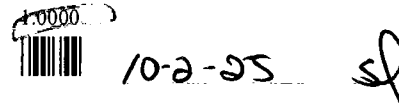
Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
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 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Start Qty: 1.00

Required Qty: 1.00



Manufactured No 110 Each 12.0000



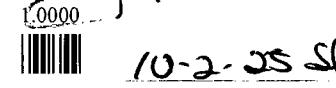
Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 12

39639 12

Manufactured No 110 Each 10.0000



Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 10

44775 4

55737 6

Main Warehouse

ST225 6

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Start Qty: 1.00

Required Qty: 1.00

5 D2365 Manufactured No 110 Each 16.0000 (2.0000)



Wearplate



10-2-25 SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST012 16

27928 6

41424 10

2

5 D2369-1 Manufactured No 110 Each 15.0000 (1.0000)



Deck Plate Locator Brackets



10-2-25 SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 6

44776 6

Main Warehouse

ST241B 9

55738 9

1

W/O:		WORK ORDER CHANGES					
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Start Qty: 1.00

Required Qty: 1.00

D3369-3



Deck Plate Locator Brackets

Manufactured No 110 Each 17.0000 1.0000



10-2-25 sf

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 17

~~44777~~ 7

55739 10

1

Main Warehouse

ST241B 10

D3494-1



Stub Cover

Manufactured No 110 Each 0.0000 1.0000



B56520 10-3-2 sf

MS20426AD4-5



Rivet

Purchased No 110 Each 7,538.000 25.0000



10-2-25 sf

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 7538

4067 1093

~~6733~~ 1463

6874 4982

25

Dart Aerospace Ltd

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Start Qty: 1.00

Required Qty: 1.00

MS20426AD4-6

Purchased

No

110

Each

3,573.000 (25.0000)



Rivet



10-2-25 SL

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3573

100151

27

103395

14

110139

3505

2525

27

25

MS20426AD5-7

Purchased

No

110

Each

1,370.000 (6.0000)



Rivet



10-2-25 SL

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1370

101340

1025

7681

345

6

MS20426AD5-8

Purchased

No

110

Each

1,995.000 (6.0000)



Rivet



10-2-25 SL

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1995

4533

1995

6

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Shop Packet Print

Page 5

Dart Aerospace Ltd

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Start Qty: 1.00

Required Qty: 1.00

MS20601-AD4W2

Purchased

No

110

Each

212.0000

15.0000



Rivet



10-2-255

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

212

110322

12

111359

200

12
3

MS20601-AD4W3

Purchased

No

110

Each

385.0000

30.0000



Rivet



10-2-25 58

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

385

107823

3

111359

182

113899

200

30

Dart Aerospace Ltd

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Start Qty: 1.00

Required Qty: 1.00

AMS21042L3



Nut

Purchased No 110 Each 2,661.000 (6.0000)



10-2-25 sf

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	2655	
" 110844	35	
" 111274	27	
111668	52	
112314	285	
<u>112385</u>	498	6
113523	58	
113537	700	
113644	1000	

Main Warehouse

ST139	6	
111668	6	

AMS24693-C273



Screw

Purchased No 110 Each 125.0000 (6.0000)



10-2-25 sf

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	125	
107394	1	
109962	24	3
<u>111072</u>	100	3

Dart Aerospace Ltd

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Start Qty: 1.00

Required Qty: 1.00

MS24693-C48



Screw

Purchased No 110 Each 195.0000 (22,0000)



10-2-25 sf

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 195

110322 95

111383 100

22

MS35207-264



Screw

Purchased No 110 Each 77.0000 (4,0000)



10-2-25 sf @

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 77

109031 27

111359 50

4

W/O:		WORK ORDER CHANGES					
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REFERENCE ONLY

5

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
			D2344	DECK PLATE (AFT)
			D2348	WEAR PLATE (KEY WAY)
			D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
			D2364	DECK PLATE (FWD)
			D2365	WEAR PLATE (PIP PIN)
			D2369-1	LOCATOR PLATE
			D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
			D3494-1	STUB COVER
			25	MS20426AD4-5 RIVET
			25	MS20426AD4-6 RIVET
			6	MS20426AD5-7 RIVET
			6	MS20426AD5-8 RIVET
			15	MS20601AD4W2 BLIND RIVET (or CR9162-4-2)
			30	MS20601AD4W3 BLIND RIVET (or CR9162-4-3)
			6	MS21042L-3 NUT (or MS21042-3)
			6	MS24693-C273 SCREW (or MS24693-273)
			22	MS24693-C48 SCREW (or MS24693-48)
			4	MS35207-264 SCREW
			10	NA-S1449D0363J WASHER (or AN960JD10)

RELEASED
02/11/21

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 08.11.07
CERT. NO.: SH96-10
ISSUE NO.: 2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE

DESIGN	BW	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AS350/355 LITTER KIT INSTALLATION	NTS
DATE	08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

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